

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2764 PAR #: N/A Fault Category: ~~PROD/MACHINED PARTS~~ NCR Yes No DQA: ~~D~~ Date: 08/12/15
 D407-301-011/03 Resolution: ~~Scrap~~ Disposition: ~~Scrap~~ QA: N/C Closed: ~~R~~ Date: 08/12/15

NCR: 43811		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08-12-	3	TOOL DROPPED ON PART. DENT >0.030". R.C: Tool was not properly positioned in the holder. Machine thought the	Q 08/12/02	SCRAP PART BEYOND DMG TOL OF 1CA/1MMS NO - Replace → Set up already tore down.	Q 08.12.02 08/11/02 08/12/02	Q 08/12/02	Q 08/12/02	Q 08-12-02
		tool was in place, during operation Machine malfunction	Q 08/12/02				Q 08/12/02	Q 08-12-02

NOTE: Date & initial all entries

Date: Thursday, 27/11/2008 2:23:50 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CROSS BEAM

Job Number: 43811

Part Number: D2764

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

9/0

08-12-09 $\times 3$

7.0 POWDER COATING

POWDER COATING



M109152



(3X)

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

START TIME:

2:10

OVEN TEMPERATURE:

320⁰F

FINISH TIME:

2:40

m-1

08/12/10

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(3)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Fix 08/12/10

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 206

AS 08/12/11 (X3)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



08/12/11 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08/12/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

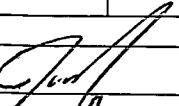
DART AEROSPACE LTD		Work Order: 4381
Description: Cross Beam	Part Number:	D2764
Inspection Dwg: D2764/D2796	Rev: D/C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

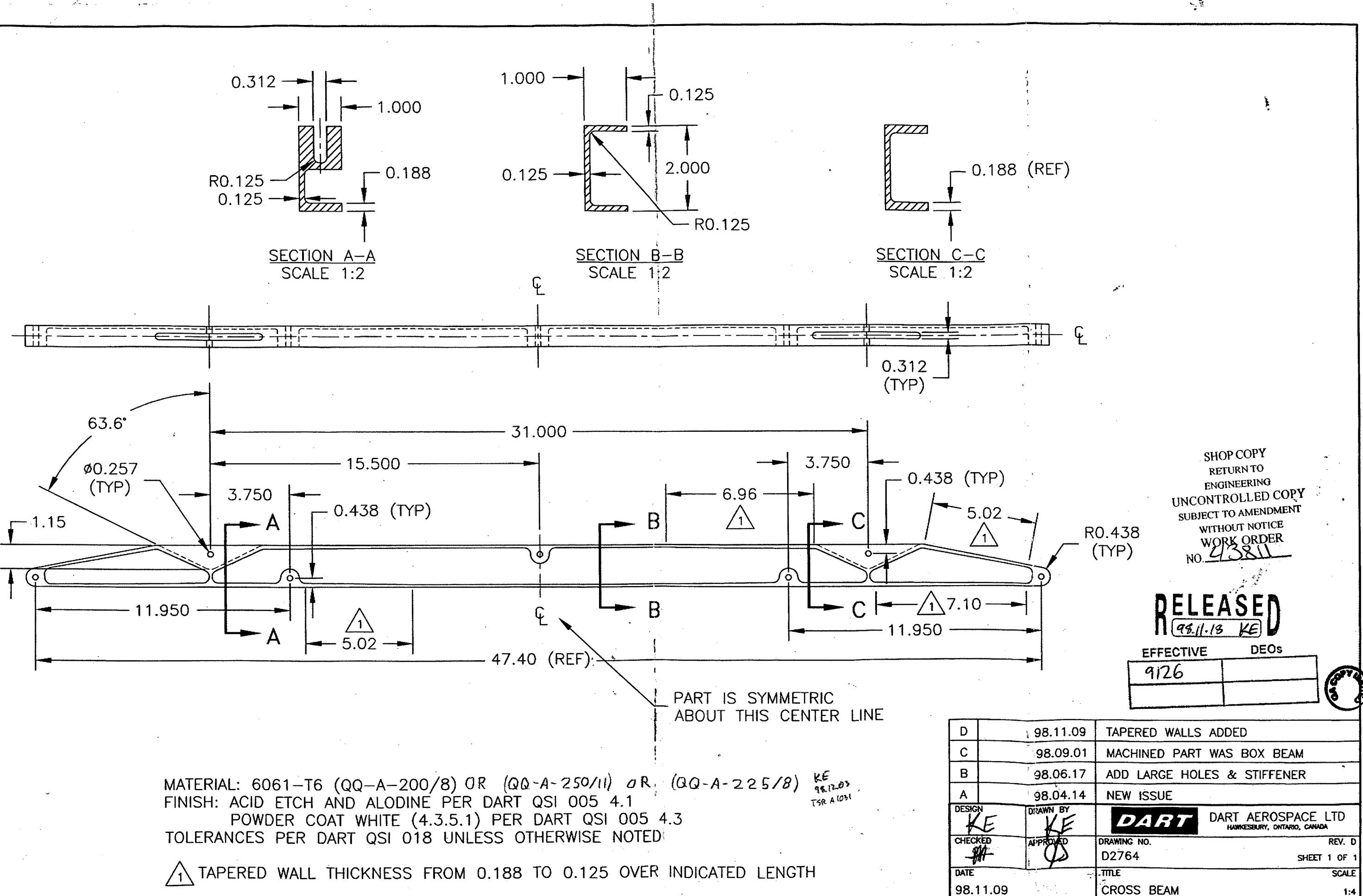
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.600	+/-0.010	—	—	—	—	—
1.690	+/-0.010	—	—	—	—	—
0.312	+/-0.010	0.312	✓	—	—	—
1.000	+/-0.010	1.00	✓	—	—	—
0.125	+/-0.010	0.122	✓	—	—	—
0.188	+/-0.010	0.187	✓	—	—	—
0.125	+/-0.010	0.124	✓	—	—	—
2.000	+/-0.010	1.999	✓	—	—	—
0.438	+/-0.010	0.441	✓	—	—	—
5.02	+/-0.030	5.02	✓	—	—	—
11.950	+/-0.010	11.950	✓	—	—	—
3.750	+/-0.010	3.750	✓	—	—	—
Ø0.257	+0.006/-0.001	Ø0.263	✓	—	—	—
0.438	+/-0.010	0.444	✓	—	—	—
47.40	+/-0.030	47.40	✓	—	—	—
31.000	+/-0.010	31.000	✓	—	—	—
15.500	+/-0.010	15.500	✓	—	—	—
1.15	+/-0.030	1.155	✓	—	—	—
R0.438	+/-0.010	R0.438	✓	—	—	—

Measured by:	b. A
Date:	08/12/02

Audited by:	
Date:	08-12-03

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.01.17	New Issue	KJ/JLM	



00-51 J. 0001